



Product Specification Report

1.0/99830001/0117

Emulsifiable semisynthetic metalworking fluid without boron, chlorine and formaldehyde for cutting and grinding of steel and cast iron.

METALUBE SEMISYNTH HS

Semisynthetic metalworking fluid

FEATURES:

Metalworking fluid	Excellent cooling and lubrication that remain constant during operation.
Anti-corrosion	Anti-corrosion additives provide excellent protection of the workpieces.
Biostable	Contains biocides to prevent bacterial and fungal growth.
Versatile	Compatible with all water hardnesses.
Low foaming	The fact that it's low foaming makes this product is also suitable for use in high pressure systems.
Specific	For use on cast iron and (alloyed) steel.

APPLICATIONS:

Ideal for all medium-duty cutting jobs with chip removal.
Can be used for milling, drilling and grinding.

SPECIFICATIONS:

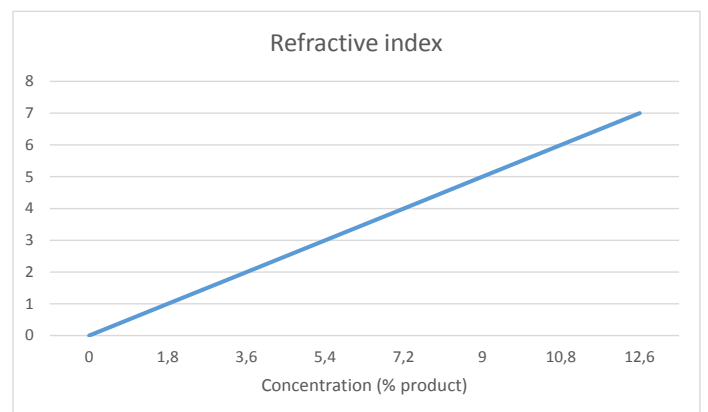
Form Clear Liquid
 Colour Amber
 Odour..... Characteristic
 Density (20°C) 0,99 g/cm³
 Appearance emulsion 5% ... Transparant
 pH emulsion 5%..... ± 9,8
 Refractive index 1,80

INSTRUCTIONS FOR USE:

Slowly add the product to water while vigorously stirring. This should result in a transparant emulsion. Concentration for use: 4-7%, depending on the type of operation. The dosage depends on the exact conditions, for more information please contact Zeps technical specialists.
 Recommended dilutions:
 For light machine work and grinding: 4%.
 For medium-duty drilling: 5%.
 For heavy-duty cutting and sawing: 7%.

ANALYSIS:

Take a sample of the emulsion, and measure the refractive index.



PRECAUTIONS FOR USE:

Store between 5°C and 40°C. When stored at lower temperatures, gelification can occur. This makes it more difficult to create the emulsion.

All information in this document is based on our practical experience and/or laboratory tests. Due to the multiplicity of conditions for usage and variable human factors, we recommend that you always test our products for suitability prior to use. At any time, this version of the product specification report may have been revised based on legislation, availability of the individual ingredients or newly acquired information. The current approved version is available upon request.



Zep UK Ltd.
 T • 0151 422 1000
 F • 0151 422 1011
 info@zep.co.uk
 www.zep.co.uk



Zep Italia s.r.l.
 T • 800 016 918
 Numero Verde Tecnico
 800-579185
 tecnico@zepeurope.com
 www.zep.it



Zep Industries BV
 T • 02 347 01 17
 F • 02 347 13 95
 sales@zep.be
 www.zepindustries.be



Zep Industries BV
 T • 0164 250100
 F • 0164 266710
 info@zepbenelux.com
 www.zepindustries.nl



Zep Industries BV
 T • 0521 174158
 F • 0521 5217114
 sales@zepbenelux.com
 www.zepindustries.de